EmcoControls

CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE



Principle

EMCO restriction plates are used to restrict the flow in order to prevent damage on pipe line equipment on the upstream side in blow down systems or to limit the flow / pressure to avoid damage on equipment on the downstream side. The plates can be calculated according to ISO 5167 as thin restriction orifice plates, or thick plates according to R.W. Miller/Ward-Smith.



Design and calcu-

lation standards : ISO 5167, Shell Flow Meter Engineering

Handbook, R.W. Miller: Flow Measurement

Engineering Handbook, etc.

Sizes : 1/2" - 24"

Pressure rating : 300 - 2500 lbs

Orifice plate shape : Square edge concentric.

Thickness

calculation : ASME standard

Plate thickness : Minimum 20 mm, thickness is

calculated to handle the differential pressure.

Discharge

coefficient : Determined by the thickness of the plate

Material : AISI 316, Duplex, Monel, 6Mo, Titanium

Hastelloy, Zirconium, others on request

Mounting style : Between Ring Type Joint flanges

according to ANSI B16.5, or

DIN standards.

Handle : With name plate in AISI 316 with the following

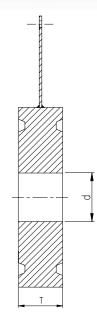
inscription: TAG no., serial no., pressure rating,

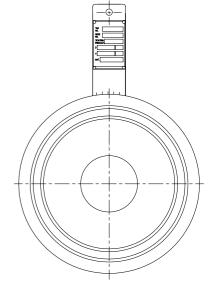
inner pipe dia., bore, material.

Documentation : Material certificate according to

EN 10204-3.1. Noise calculation.







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